This Page Is Inserted by IFW Operations and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.

(ii) Publication number:

0 374 257 A1

(12)

EUROPEAN PATENT APPLICATION published in accordance with Art. 158(3) EPC

(21) Application number: 89905176.7

(i) Int. Cl.5: A61K 45/02, A61K 47/00

- (22) Date of filing: 02.05.89
- International application number: PCT/JP89/00466
- International publication number:WO 89/10756 (16.11.89 89/27)
- Priority: 06.05.88 JP 110921/88
- 43 Date of publication of application: 27.06.90 Bulletin 90/26
- Designated Contracting States:
 AT BE CH DE FR GB IT LI LU NL SE
- 7) Applicant: TORAY INDUSTRIES, INC. 2-1, Nihonbashi Muromachi 2-chome Chuo-ku Tokyo 103(JP)
- nventor: HARA, Michio
 1714-73, Ouzenji Asou-ku
 Kawasaki-shi Kanagawa 215(JP)
 Inventor: TANIGUCHI, Makoto
 B109, 9-22, Himonya 2-chome
 Meguro-ku Tokyo 152(JP)
- Representative: Kador & Partner Corneliusstrasse 15
 D-8000 München 5(DE)
- STABLE INTERFERON -g(b) COMPOSITION.
- A stable interferon β composition is disclosed, which contains 65 to 90 wt % of polyol and a p-hydroxybenzoate. This composition can be stored for a long time at room temperature and, even when various additives are incorporated therein, IFN β will not be deactivated and the IFN β stabilizing effect will last for a long time.

Xerox Copy Centre

DESCRIPTION

STABLE COMPOSITION OF INTERFERON-β

TECHNICAL FIELD

This invention relates to the stable composition of interferon- β (IFN- β) which is designed for topical or systemic administration, and especially relates to a stabilized composition of IFN- β which is designed for use as an ointment.

BACKGROUND ART

The method of the mass production of IFN- β , which inhibits virus reproduction, was developed using cell culture and DNA recombinant technology. IFN- β produced by the former method is already commercially available. Although highly refined IFN- β is in demand as a pharmaceutical agent, there is a problem in that the more refined it is, the less stable it becomes. The uses of polyol (Japanese Patent Application Laied-Open (Kokai) No. 92619/83 and so on), human serum albumin (International Publication No. W083/01198), organic acid buffer (Japanese Patent Application Laied-Open (Kokai) No. 92621/83), carboxymethyl cellulose (Japanese Patent Application Laied-Open (Kokai) No. 153226/87) and so on have already been proposed as methods to increase the stability of IFN- β , and certain stabilizing effects have been achieved.

On the other hand, as with the IFN- β preparation, ointments which contain polyethylene glycol, propylene glycol, human serum albumin, polyvinyl pyrrolidone and methyl- or propyl-p-hydroxybenzoate as the base, are marketed by Serono (Italy) and Inter-Yeda (Israel), and are stated to be stable for 1 year when preserved at the low temperature of 4 to 8°C.

Although IFN- β can be stabilized by the above mentioned methods of the prior art, various additives such as viscosity-increasing agents or preservatives still need to be added to produce an ointment preparation of IFN- β . example, when carboxymethyl cellulose "Daicel 2200" is added as the viscosity-increasing agent, IFN- β is remarkably less stable than when it is in 2 wt % of carboxymethyl cellulose ("Daicel 1240") - 50 wt % of glycerin - 48 wt % of 0.1 M citric acid buffer (pH 5) even if 4 kinds of IFN- β stabilizer such as 30 wt % or more (50 wt %, in this experiment) of human serum albumin (International Patent glycerin, Provisional Publication No. W083/01198), organic acid buffer (Japanese Patent Provisional Publication No. 92621/83) and 2 wt % of carboxymethyl cellulose ("Daicel 1240") (Japanese Patent Application Laied-Open (Kokai) No. 153226/77) are Furthermore, when p-hydroxybenzoates known as preservative are added, IFN- β will be inactivated as described in Japanese Application Laied-Open (Kokai)

Publication No. 176216/84.

The above mentioned preservation period of IFN- β , which is marketed in Italy and Israel, is 1 year when it is stored at 4 to 8 °C. However, it is necessary to develop a composition of IFN- β which is stable when stored at room temperature considering that the composition of IFN- β is to be sold in pharmacies and considering that it must be transported. Therefore, the purpose of this invention is to provide a prescription for a composition of IFN- β which is stable even at room temperature.

DISCLOSURE OF INVENTION

This invention is a stable composition of interferon- β containing 65 to 90 wt % of polyol and p-hydroxybenzoates.

A composition of IFN- β which can be stored for a long time at room temperature and in which IFN- β is not inactivated even if the composition contains various additives and in which the stabilization of IFN- β lasts for long time is obtained by this invention.

BRIEF DESCRIPTION OF DRAWINGS

Fig. 1 shows the persistences of the titer of the IFN- β determined in EXAMPLE 1 to 4 and in COMPARATIVE EXAMPLE 1 to 4.

BEST MODE FOR CARRYING OUT THE INVENTION

In order to obtain a more stable composition of the IFN- β . of this invention when the preservatives or the viscosity-increasing agents are added, the composition should contain 65 to 90 wt % of polyol, preferably polyol at 70 to 85 wt %.

The polyol in this invention is composed either of the alcohols of dihydric or of more hydric which contains propylene glycol, ethylene glycol, glycerin, polyglycerin or the like. These polyols can be employed either singly or in combination with two or more types.

The trihydric alcohols are preferred, and glycerin is especially recommended for the polyol in this invention.

As for the p-hydroxybenzoates used as the preservatives in this invention, methyl-, ethyl-, propyl-, butylester and so on can be cited. These p-hydroxybenzoates can be employed singly or in combination with two or more types. Ethyl p-hydroxybenzoate and propyl p-hydroxybenzoate are particularly favorable among the above cited p-hydroxybenzoates. The content of p-hydroxybenzoates is usually in the range of 0.01 to 0.2 wt %.

It is favorable that not only polyol and p-hydroxybenzoates, but also viscosity-increasing agents such as carboxymethyl cellulose and its salts, methyl cellulose, hydroxyethyl cellulose, starch, microfibrous cellulose and so on, and stabilizers such as human serum albumin, human serum

globulin and so on, be added when preparing the ointment. As for the viscosity-increasing agents, carboxymethyl cellulose or its salts are favorable, and those in which the viscosity of 1 wt % aqueous solution is 30 - 200 cps when measured by a B-type viscometer under conditions of 25 °C and 60 rpm are especially favorable. Specifically, "Daicel 1240", "Daicel 1260", "Daicel 1340", "Daicel 2200" (Daicel Chemical Industries, Ltd.) and so on of the sodium salt of carboxymethyl cellulose are recommended. The content of the viscosity-increasing agents used is usually in the range of 0.1 to 2.5 wt %. As for the stabilizer, human serum albumin, human serum globulin or the like is recommended, but human serum albumin is favored. The content of the stabilizer used is usually in the range of 0.1 to 1 wt %.

Furthermore, the mixing agents, such as the citric acid buffer and so on, can be mixed suitably.

The IFN- β mixed in the composition of this invention can be a compound produced by a cell culture or DNA recombinant technology if it is of human origin. The mixing amount of IFN- β is not specified, but it is favorable to mix IFN- β which has a titer of 1 \times 10 4 TU/g or more.

This invention is further explained showing the embodiments. The measurement of the titer of interferon in the embodiments was performed by the method of cytopathic effect using Sindbis virus, VSV virus and the stabilized cell

line of human amnion origin (FL cells) and the obtained values were converted into international units (IU).

EXAMPLE 1.

The IFN- β ["Feron", Toray] of the human diploid fibroblast origin produced by the cell proliferation treatment was used, and the composition of IFN- β is prepared so that the composition contains the following ingredients. The composition ratios are represented as wt %.

Glycerin	70.00 %
Ethyl p-hydroxybenzoate	0.01 %
Propyl p-hydroxybenzoate	0.01 %
Sodium carboxymethyl cellulose	
"Daicel 1240"	2.00 %
"Daicel 2200"	0.50 %
Human serum albumin	0.60 %
0.1 M Citric acid buffer (pH 5)	26.88 %
ifn-β	1×10 ⁵ IU/g

The sample of the composition of IFN- β prepared as above described is allowed to remain at 30 °C and the sampling was performed 4, 12 and 24 weeks after preparation. Its titer was determined and the persistence of the titer of the IFN- β was calculated based upon the initial titer of 100%. The obtained results are shown in Fig. 1.

EXAMPLE 2

The same IFN- β as in Example 1 was used. The composition of IFN- β was prepared so that the composition contains the following ingredients. The composition ratios are represented as wt %.

Glycerin	75.00 %
Ethyl p-hydroxybenzoate	0.01 %
Propyl p-hydroxybenzoate	0.01 %
sodium carboxymethyl cellulose	
"Daicel 1240"	2.00 %
"Daicel 2200"	0.50 %
human serum albumin	0.60 %
0.1 M citric acid buffer (pH 5)	21.88 %
ıғи−β	1×10 ⁵ IU/g

This composition of IFN- β was stored the same as example 1 and the persistence of the titer of the IFN- β was calculated. The results obtained are shown in Fig. 1.

EXAMPLE 3

The same IFN- β as in Example 1 was used. The composition of IFN- β was prepared so that the composition contains the following ingredients. The composition ratios are represented as wt %.

Glycerin

80.00 %

Ethyl p-hydroxybenzoate	0.01 %
Propyl p-hydroxybenzoate	0.01 %
sodium carboxymethyl cellulose	
"Daicel 1240"	2.00 %
"Daicel 2200"	0.50 %
human serum albumin	0.60 %
0.1 M citric acid buffer (pH 5)	16.88 %
іғи - β	1×105 IU/g

This composition of IFN- β was stored the same as example 1 and the persistence of the titer of the IFN- β was calculated. The results obtained are shown in Fig. 1.

EXAMPLE 4

The same IFN- β as in Example 1 was used. The composition of IFN- β was prepared so that the composition contains the following ingredients. The composition ratios are represented as wt %.

Glycerin	85.00 %
Ethyl p-hydroxybenzoate	0.01 %
Propyl p-hydroxybenzoate	0.01 %
sodium carboxymethyl cellulose	
"Daicel 1240"	2.00 %
"Daicel 2200"	0.50 %
human serum albumin	0.60 %

This composition of IFN- β was stored the same as example 1 and the persistence of the titer of the IFN- β was calculated. The results obtained are shown in Fig. 1.

COMPARATIVE EXAMPLE 1

The same IFN- β as in Example 1 was used. The composition of IFN- β is prepared so that the composition contains the following ingredients. The composition ratios are represented as wt %.

Glycerin	10.00 %	
Ethyl p-hydroxybenzoate	0.01 %	
Propyl p-hydroxybenzoate	0.01 %	
sodium carboxymethyl cellulose		
"Daicel 1240"	2.00 %	
"Daicel 2200"	0.50 %	-
human serum albumin	0.60 %	
0.1 M citric acid buffer (pH 5)	86.88 %	
TFN-β	1×10 ⁵ IU/g	

This composition of IFN- β was stored the same as example 1 and the persistence of the titer of the IFN- β was calculated. The results obtained are shown in Fig. 1.

COMPARATIVE EXAMPLE 2

The same IFN- β as in Example 1 was used. The composition of IFN- β was prepared so that the composition contains the following ingredients. The composition ratios are represented as wt %.

Glycerin	50.00	ું ગુ
Ethyl p-hydroxybenzoate	0.01	olo
Propyl p-hydroxybenzoate	0.01	ું .
sodium carboxymethyl cellulose		
"Daicel 1240"	2.00	90
"Daicel 2200"	0.50	%
human serum albumin	0.60	9
0.1 M citric acid buffer (pH 5)	46.88	9
:	1×105 IU/	g

This composition of IFN- β was stored the same as example 1 and the persistence of the titer of the IFN- β was calculated. The results obtained are shown in Fig. 1.

COMPARATIVE EXAMPLE 3

The same IFN- β as in Example 1 was used. The composition of IFN- β was prepared so that the composition contains the following ingredients. The composition ratios are represented as wt %.

60.00 %

Glycerin

	0.01 %
Ethyl p-hydroxybenzoate	0.01 4
Propyl p-hydroxybenzoate	0.01 %
sodium carboxymethyl cellulose	
"Daicel 1240"	2.00 %
"Daicel 2200"	0.50 %
human serum albumin	0.60 %
0.1 M citric acid buffer (pH 5)	36.88 %
IFN-β	1×10 ⁵ IU/g

This composition of IFN- β was stored the same as example 1 and the persistence of the titer of the IFN- β was calculated. The results obtained are shown in Fig. 1.

COMPARATIVE EXAMPLE 4

The same IFN- β as in Example 1 was used. The composition of IFN- β was prepared so that the composition contains the following ingredients, but some particle substances remained and this composition did not become homogenate. The composition ratios are represented as wt %.

Glycerin	95.00	£
Ethyl p-hydroxybenzoate	0.01	ક્ર
Propyl p-hydroxybenzoate	0.01	ક
sodium carboxymethyl cellulose		
"Daicel 1240"	2.00	g 8
"Daicel 2200"	0.50	용

human serum albumin 0.60 % 0.1 M citric acid buffer (pH 5) 1.88 % IFN- β 1×10⁵ IU/g

This composition of IFN- β was stored the same as example 1 and the persistence of the titer of the IFN- β was calculated. The results obtained are shown in Fig. 1.

EXAMPLE 5

The same IFN- β as in Example 1 was used. The composition of IFN- β was prepared so that the composition contains the following ingredients. The composition ratios are represented as wt %.

Glycerin	80.00 %
Ethyl p-hydroxybenzoate	0.01 %
Propyl p-hydroxybenzoate	0.01 %
sodium carboxymethyl cellulose	•
"Daicel 1260"	2.00 %
human serum albumin	0.60 %
0.1 M citric acid buffer (pH 5)	17.38 %
ıғи−β	1×10 ⁵ IU/g

The sample of the composition of IFN- β prepared as above described was allowed to remain at 30 °C and the sampling was performed 12, 24, 36, 52 and 60 weeks after preparation. Its

titer was determined and the persistence of the titer of the IFN- β was calculated as the initial titer is 100%. The results obtained are shown in Table 1.

EXAMPLE 6

The same IFN- β as in Example 1 was used. The composition of IFN- β was prepared so that the composition contains the following ingredients. The composition ratios are represented as wt %.

Glycerin	80.00 %
Ethyl p-hydroxybenzoate	0.01 %
Propyl p-hydroxybenzoate	0.01 %
sodium carboxymethyl cellulose	
"Daicel 1340"	2.00 %
human serum albumin	0.60 %
0.1 M citric acid buffer (pH 5)	17.38 %
г ги-β	1×10 ⁵ IU/g

This composition of IFN- β was stored the same as example 1 and the persistence of the titer of the IFN- β was calculated. The results obtained are shown in Table 1.

Table 1. Stability of EXAMPLE 5 and 6 at 30°C

Table 1. Scapitz	cy or man					
Sample	Remaining		titer (%)			
designation	initial	12 w	24 w	36 w	52 w	60 w
Example 5	100	94	100	104	83	80
Example 6	. 100	97	96	106	90	87

INDUSTRIAL APPLICAPABILITY

The composition of this invention is a composition of IFN- β which is stable for a long time at room temperature. Furthermore, the composition of this invention is an excellent composition in which IFN- β is not inactivated even if the composition contains various additives and the stabilization of IFN- β lasts for long time.

The composition of this invention can be prepared in various kinds of formulations, such as a liquid formulation, gel, spray, ointment and so on, but this composition is particularly suitable for ointments.

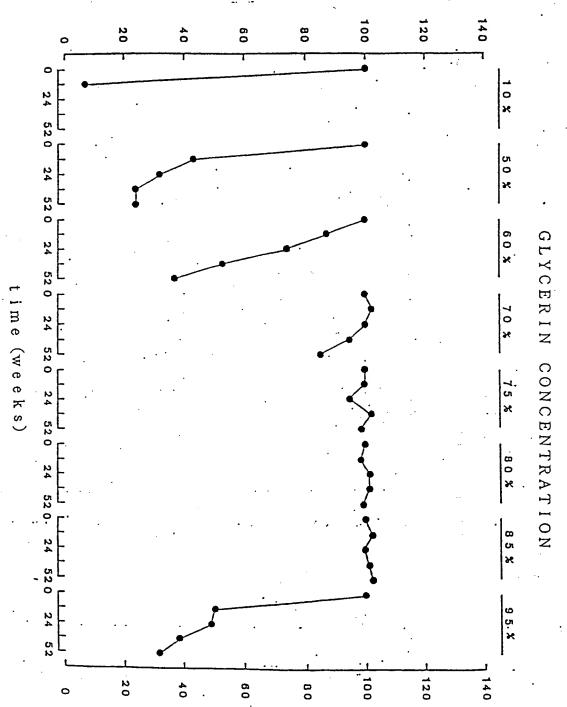
WHAT IS CLAIMED IS :

- 1. A stable composition of interferon- β containing 65 to 90 wt % of polyol and p-hydroxybenzoates.
- 2. A stable composition of interferon- β according to claim 1 wherein the content of p-hydroxybenzoates is 0.01 to 0.2 wt %.
- 3. A stable composition of interferon- β according to claim 1 wherein the p-hydroxybenzoate is ethyl p-hydroxybenzoate or propyl p-hydroxybenzoate.

3.32

- 4. A stable composition of interferon- β according to claim 1 wherein the content of polyol is 70 to 85 wt %.
- 5. A stable composition of interferon- β according to claim 1 wherein the polyol is comprised of the alcohols of dihydric or more hydric.
- 6. A stable composition of interferon- β according to claim 5 wherein the polyol is trihydric alcohol.
- 7. A stable composition of interferon- β according to claim 6 wherein the polyol is glycerin.
- 8. A stable composition of interferon- β according to claim 1 wherein the viscosity-increasing agent and the stabilizer are further contained.
- 9. A stable composition of interferon- β according to claim 8 wherein the content of the viscosity-increasing agent is 0.1 to 2.5 wt %.
- 10. A stable composition of interferon- β according to claim





뙤

INTERNATIONAL SEARCH REPORT

International Application No PCT/JP89/00466

A JP, A, 62-209024 (K. Thomae GMBH) 14 September 1987 (14. 09. 87) Page 5, lower right column, lines 9 to 15 & EP, A1, 231816 A JP, A, 60-69036 (Schering CORP) 19 April 1985 (19. 04. 85) Page 6, upper right column, lines 8 to 11 & EP, A1, 127130 & US, A, 4469228 A JP, A, 62-153226 (Toray Industries, Inc.) 8 July 1987 (08. 07. 87) Claim (Family : none) A JP, A, 59-196823 (Sunstar Inc.) 8 November 1984 (08. 11. 84) Claim (Family : none) A JP, A, 58-92621 (Sunstar Inc. and Toray Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184		· · · · · · · · · · · · · · · · · · ·	International Application No · P	CT/JP89/00466
Int. C1 ⁴ A61K45/02, A61K47/00 Interest Standard Stan	. CLAS	SIFICATION OF SUBJECT MATTER (IT several class)	fication symbols apply, Indicate all) 6	
### Minimum Documentation Searched Classification System Classification System Classification System Classification System Classification System Classification System Documentation Searched other than Minimum Documentation to the Extent that such Documents are included in the Fields Searched Documents considered to be relevant	Accordin	g to International Patent Classification (IPC) or to both Nati	ional Classification and IPC	
Classification System Classification Searched other than Minimum Documentation to the Extent that such Documents are included in the Fields Searched Claim No to the Extent that such Documents are included in the Fields Searched Relevant to Claim No to the Extent that such Documents are included in the Fields Searched Relevant to Claim No Attached				
Classification System Classification Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched Claim No the Extent that such Documents are Included in the Fields Searched Claim No		A61K45/02, A61K47/00		
Classification System Classification Symbols	I. FIELD	S SEARCHED		
Classification System Classification Symbols		Minimum Documer	ntation Searched 7	· ····································
IPC A61K45/00 - 45/02, A61K47/00 Documentation Searched other than Minimum Documentation to the Extent that such Documents are included in the Fields Searched. III. DOCUMENTS CONSIDERED TO BE RELEVANT: ategory* Citation of Document, ii with indication, where appropriate, of the relevant passages ii Relevant to Claim No A JP, A, 62-209024 (K. Thomae GMBH) 1 - 17 14 September 1987 (14. 09. 87) Page 5, lower right column, lines 9 to 15 & EP, A1, 231816 A JP, A, 60-69036 (Schering CORP) 1 - 17 19 April 1985 (19. 04. 85) Page 6, upper right column, lines 8 to 11 & EP, A1, 127130 & US, A, 4469228 A JP, A, 62-153226 (Toray Industries, Inc.) 1 - 17 8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 1 - 17 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184	lassificat	in = C		
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched* III. DOCUMENTS CONSIDERED TO BE RELEVANT* ategory* Citation of Document, " with indication, where appropriate, of the relevant passages " Relevant to Claim No			Classification Symbols	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched				
### DOCUMENTS CONSIDERED TO BE RELEVANT ** altegory ** Citation of Document. " with indication, where appropriate, of the relevant passages " Relevant to Claim No A JP, A, 62-209024 (K. Thomae GMBH) 1 - 17 14 September 1987 (14. 09. 87) Page 5, lower right column, lines 9 to 15 & EP, A1, 231816 A JP, A, 60-69036 (Schering CORP) 1 - 17 19 April 1985 (19. 04. 85) Page 6, upper right column, lines 8 to 11 & EP, A1, 127130 & US, A, 4469228 A JP, A, 62-153226 (Toray Industries, Inc.) 1 - 17 8 July 1987 (08. 07. 87) Claim (Family : none) A JP, A, 59-196823 (Sunstar Inc.) 1 - 17 8 November 1984 (08. 11. 84) Claim (Family : none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184	IP	C A61K45/00 - 45/02,	A61K47/00	
A JP, A, 62-19326 (Schering CORP) A JP, A, 62-153226 (Toray Industries, Inc.) A JP, A, 62-153226 (Toray Industries, Inc.) A JP, A, 59-196823 (Sunstar Inc.) B November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray Industries, Inc.) JP, A, 58-92621 (Sunstar Inc. and Toray Industries, Inc.) June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184				
A JP, A, 62-153226 (Toray Industries, Inc.) A JP, A, 62-153226 (Toray Industries, Inc.) A JP, A, 59-196823 (Sunstar Inc.) A JP, A, 58-92621 (Sunstar Inc. and Toray Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184				
A JP, A, 62-19326 (Schering CORP) A JP, A, 62-153226 (Toray Industries, Inc.) A JP, A, 62-153226 (Toray Industries, Inc.) A JP, A, 59-196823 (Sunstar Inc.) B November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray Industries, Inc.) JP, A, 58-92621 (Sunstar Inc. and Toray Industries, Inc.) June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184			· · · · · · · · · · · · · · · · · · ·	
A JP, A, 62-209024 (K. Thomae GMBH) 14 September 1987 (14. 09. 87) Page 5, lower right column, lines 9 to 15 & EP, A1, 231816 A JP, A, 60-69036 (Schering CORP) 19 April 1985 (19. 04. 85) Page 6, upper right column, lines 8 to 11 & EP, A1, 127130 & US, A, 4469228 A JP, A, 62-153226 (Toray Industries, Inc.) 8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184				
14 September 1987 (14. 09. 87) Page 5, lower right column, lines 9 to 15 & EP, A1, 231816 A JP, A, 60-69036 (Schering CORP) 1-17 19 April 1985 (19. 04. 85) Page 6, upper right column, lines 8 to 11 & EP, A1, 127130 & US, A, 4469228 A JP, A, 62-153226 (Toray Industries, Inc.) 1-17 8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 1-17 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1-17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184	tegory *			Relevant to Claim No. 13
14 September 1987 (14. 09. 87) Page 5, lower right column, lines 9 to 15 & EP, A1, 231816 A JP, A, 60-69036 (Schering CORP) 1-17 19 April 1985 (19. 04. 85) Page 6, upper right column, lines 8 to 11 & EP, A1, 127130 & US, A, 4469228 A JP, A, 62-153226 (Toray Industries, Inc.) 1-17 8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 1-17 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1-17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184	Α	JP, A, 62-209024 (K. Thom	ae GMBH)	1 - 17
& EP, A1, 231816 A JP, A, 60-69036 (Schering CORP) 1 - 17 19 April 1985 (19. 04. 85) Page 6, upper right column, lines 8 to 11 & EP, A1, 127130 & US, A, 4469228 A JP, A, 62-153226 (Toray Industries, Inc.) 1 - 17 8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 1 - 17 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184				
A JP, A, 60-69036 (Schering CORP) 19 April 1985 (19. 04. 85) Page 6, upper right column, lines 8 to 11 & EP, Al, 127130 & US, A, 4469228 A JP, A, 62-153226 (Toray Industries, Inc.) 8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, Al, 80879 & US, A, 4675184		Page 5, lower right colum	in, lines 9 to 15	•
19 April 1985 (19. 04. 85) Page 6, upper right column, lines 8 to 11 & EP, A1, 127130 & US, A, 4469228 A JP, A, 62-153226 (Toray Industries, Inc.) 1 - 17 8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 1 - 17 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184				
19 April 1985 (19. 04. 85) Page 6, upper right column, lines 8 to 11 & EP, A1, 127130 & US, A, 4469228 A	!	•		:
19 April 1985 (19. 04. 85) Page 6, upper right column, lines 8 to 11 & EP, A1, 127130 & US, A, 4469228 A	A	JP, A, 60-69036 (Schering	CORP)	1 - 17
Page 6, upper right column, lines 8 to 11 & EP, Al, 127130 & US, A, 4469228 A JP, A, 62-153226 (Toray Industries, Inc.) 1 - 17 8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 1 - 17 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184		, 19 April 1985 (19. 04. 85)	
A JP, A, 62-153226 (Toray Industries, Inc.) 1 - 17 8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 1 - 17 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184	:	Page 6, upper right colum	n. lines 8 to 11	1
A JP, A, 62-153226 (Toray Industries, Inc.) 1 - 17 8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 1 - 17 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184	i	& EP. Al. 127130 & US. A.	4469228	i
8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 1 - 17 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184 Special categories of cited documents: 10 T later document published after the international filling da		u == / 111/ 12/130 u 00/ A/		!
8 July 1987 (08. 07. 87) Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 1 - 17 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184 Special categories of cited documents: 10 T later document published after the international filling da	Δ	TP A 62-153226 (Toray T	ndustries Tes \	. 1 17
Claim (Family: none) A JP, A, 59-196823 (Sunstar Inc.) 1 - 17 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184 Special categories of cited documents: 10 T later document published after the international filling da	••	8 July 1987 (08 07 97)	ndustries, inc.)	1 - 1/
A JP, A, 59-196823 (Sunstar Inc.) 8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184 Special categories of cited documents: 10 "T" later document published after the international filling da	,			1
8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184 Special categories of cited documents: 10 The later document published after the international filling data of the country of the profit of the state of the st		Craim (ramily : none)		·
8 November 1984 (08. 11. 84) Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184 Special categories of cited documents: 10 T later document published after the international filling da	λ :	TD 3 E0 100022 (0	~ \	
Claim (Family: none) A JP, A, 58-92621 (Sunstar Inc. and Toray 1-17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184 *Special categories of cited documents: 10 Talter document published after the international filling data of the country of the sequence but silver and point of the sequence but silver and point of the sequence but silver and point conflict with the sequence but silver and point of the sequence but silver and point of the sequence but silver and point of the sequence but silver and point in conflict with the sequence but silver and point of the se	A .	9 November 1004 (00 11	inc.)	1 - 17
A JP, A, 58-92621 (Sunstar Inc. and Toray 1 - 17 Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, A1, 80879 & US, A, 4675184 Special categories of cited documents: 10 "T" later document published after the international filling date of the country of the property date and not in conflict with the application but city.			84)	,
Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, Al, 80879 & US, A, 4675184 Special categories of cited documents: 10 "T" later document published after the international filling date and not in conflict with the application but city."	•	Claim (Family : none)		
Industries, Inc.) 2 June 1983 (02. 06. 83) Claim & EP, Al, 80879 & US, A, 4675184 Special categories of cited documents: 10 "T" later document published after the international filling date and not in conflict with the application but city."	. !	TD - TO 00404 1-	·	•
2 June 1983 (02. 06. 83) Claim & EP, Al, 80879 & US, A, 4675184 Special categories of cited documents: 10 "T" later document published after the international filling date and not in conflict with the application but sile.	A i		Inc. and Toray	. 1 - 17
Claim & EP, A1, 80879 & US, A, 4675184 Special categories of cited documents: 10 "T" later document published after the international filling da				•
* Special categories of cited documents: 10	Ì	2 June 1983 (02. 06. 83)		
Special categories of cited documents: 10 "T" later document published after the international filling da	!	Claim & EP, A1, 80879 & U	S, A, 4675184	
A" document defining the general state of the adjustice is and	!			
'A" document defining the geograf state of the adjustice in any	Special	categories of cited documents: 10	"T" later document published after	the international filing date or
understand the principle of the district of the district of the principle	'A" docu	ment defining the general state of the art which is not	priority date and not in conflict w	ith the annlication but cited to
considered to be of particular relevance understand the principle or theory underlying the invention call. E" earlier document but published on or after the international "X" document of particular relevance: the claimed invention call.			"X" document of particular relevance	the claimed invention cannot
filing date be considered to involve	filing	date	be considered novel or cannot	be considered to involve an
"Y" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another "Y" document of particular relevance; the claimed invention ca		ment which may throw doubts on priority claim(s) or		the claimed invention and
citation or other special reason (as specified) be considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the document of the considered to involve an inventive step when the considered to involve step when the considered to inventive step when the consi	Citati	on or other special reason (as specified)	De considered to involve an inve	ative step when the document
"O" document referring to an oral disclosure, use, exhibition or other means is combined with one or more other such documents, combination being obvious to a person skilled in the art	O" docu	ment referring to an oral disclosure, use, exhibition or	combination being obvious to a	other such documents, such person skilled in the art
"8" document member of the same patent family			"&" document member of the same (patent family
later than the priority date claimed	later	than the priority date claimed		
V. CERTIFICATION,	. CERTI	FICATION,		
Pate of the Actual Completion of the International Search Date of Mailing of this International Search Report		Actual Completion of the International Search	Date of Mailing of this International S	Search Report
	ate of the	- 24 1999 /24 07 091		
July 24, 1989 (24. 07. 89) August 14, 1989 (14. 08. 89		, ,	AUGUSL 14. 1989	(14. 08. 89)
ternational Searching Authority Signature of Authorized Officer		/ 24, 1303 (24. U/. 03)		, ,
	July			
Japanese Patent Office	July	al Searching Authority	Signature of Authorized Officer	